

## **FOOD SHAPING DEVICE FOR FORMING THREE-LAYERED FOODS**

### **FIELD OF THE INVENTION**

The present invention relates to food shaping device, and  
5 particularly to a food shaping device for forming three-layered foods,  
such as a pie. The inner layer material of the three-layered food can  
be powdered stuffing or particle stuffing. The movements of the  
stuffing and dough in the shaping device are smooth and stable so that  
high flexible material can be used as the material of the three-layered  
10 food.

### **BACKGROUND OF THE INVENTION**

In the prior art, a shaping device for forming two layer food (one  
dough layer and one stuffing within the dough layer) has been  
15 developed by Japan KOBIRO CO., LTD. The prior art discloses a  
device for manufacturing a two layer shaping food, wherein a two  
layer food is formed with an inner layer of stuffing and an outer layer  
of dough. A surface of the outer layer is formed with a plurality of  
strips. A cylindrical food is cut into a plurality of ball shape foods.  
20 However this prior art only forms foods of two layers instead of three  
layers.

In 1998, Japan Rheon Automatic Machinery Co. Ltd discloses a  
device for manufacturing a two layer shaping food which forms a ball  
shape food with outer dough and inner stuffing. Moreover, in 1990,  
25 Rheon Automatic Machinery Co. Ltd discloses a device for feeding

two layer foods and a method for forming the same. In this prior art, a dough (or stuffing) is moved horizontally to a turbine pump. Then the turbine pump rotates for changing the moving direction of the dough. However the product of this prior art is also a two layer food.

In 1999, Rheon Automatic Machinery Co. Ltd discloses a method for feeding food material and a device for forming the same. In this prior art, two horizontally screw rods are used to drive a dough in a receiving tank to move forward. Then the turbine pump is used to change the direction of the dough so that the dough is inputted into a shaping device so as to form a cylindrical food with an inner stuffing and outer dough.

Moreover, Rheon Automatic Machinery Co. Ltd further discloses a device for manufacturing two layer foods. In that, two horizontally arranged screw rods, a turbine pump for changing moving direction of a dough, and a nozzle are used for making a cylindrical two layer foods.

In above prior arts, all the devices and methods can only make two layer foods, but they cannot make three layer foods.

Moreover, in above prior arts, in driving the dough and changing the moving direction of the dough, no any guide device which is beneficial for guiding high flexible dough. Thus the friction force is high and the moving of the dough is not smooth. As a result, the quality of the food is not preferred.

Thereby, there is an eager demand for a novel design which can

produce three layer food products and can make the dough to move smoothly

## **SUMMARY OF THE INVENTION**

Accordingly, the primary object of the present invention is to  
5 provide a food shaping device for forming a three-layered food which form a food, such as a pie, and the food has three layers.

Another object of the present invention is to provide a food shaping device for forming a three-layered food, wherein the inner layer material of the three-layered food can be powdered stuffing or  
10 particle stuffing.

A further object of the present invention is to provide a food shaping device for forming a three-layered food, wherein the movements of the stuffing and dough in the shaping device are smooth and stable so that high flexible material can be used as the  
15 material of the three-layered food.

The various objects and advantages of the present invention will be more readily understood from the following detailed description when read in conjunction with the appended drawing.

## **BRIEF DESCRIPTION OF THE DRAWINGS**

20 Fig. 1 is a front plane view of the present invention.

Fig. 2 is an exploded perspective view of the guide units and guide device of the present invention.

Fig. 3 is an assembled perspective view showing the guide units and guide device of the present invention.

25 Fig. 4 is an exploded view of the output device for output the

cylindrical food according to the present invention.

Fig. 5 is a schematic cross section view showing the receiving tanks of the guide device of the present invention.

Fig. 6 is a schematic cross section view of the present invention.

5 Fig. 7 is a schematic cross section view along line C-C of Fig. 6.

Fig. 8 is a schematic view showing the operation of the embodiment illustrated in Fig. 7.

Fig. 9 is a schematic view showing the operation of the embodiment illustrated in Fig. 6.

10 Fig. 10 is a schematic cross section view showing that the cylindrical food passes through the central opening of a cut device according to the present invention.

Fig. 11 is a cross section view showing that the cylindrical food is cut into ball-like foods by the cut device according to the present  
15 invention.

Fig. 12 is a cross section view of the embodiment of the present invention where the stuffing being filled to the guide units are particle stuffing.

Fig. 13 is another cross section view of the embodiment of the  
20 present invention where the stuffing being filled to the guide units are particle stuffing.

Fig. 14 is cross section view showing the cylindrical food of the present invention.

Fig. 15 is a cross section view showing that the cylindrical food  
25 is cut as pies according to the present invention.

## **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS**

Referring to Figs. 1, 2, 6, and 7, the present invention includes the following device.

5        At least two first guide units 10 are longitudinally arranged. Each guide unit 10 is a tapered cylinder. An interior of each first guide unit 10 has a first screw propeller 11 having blades 111. Dough A enters into the guide unit 10 from the upper end of each first guide unit 10 and then is transferred for further processing.

10        At least two guide devices 20 are horizontally arranged. Each guide device 20 is below and connected to a respective one of the two first guide units 10, as shown in Figs. 2, 3, and 5. Each guide device 20 includes the following elements. A longitudinal first receiving tank 22. An inner wall of the first receiving tank 22 is  
15        formed with a path 23. Another longitudinal receiving tank 25 is arranged adjacent to the receiving tank 22. A wall of the second receiving tank 25 is installed with convex strip 251 and concave portion 252. A guide hole 26 serves to communicate the first receiving tank 22 and the second receiving tank 25. An upper  
20        opening of the receiving tank 25 is communicated to the first guide unit 10. A dough A is guided by the screw propeller 11 to the second receiving tank 25 and then through the guide hole 26 to the first receiving tank 22 (referring to Fig. 9).

25        A turbine pump 28 is horizontally arranged to the first receiving tank 22 so as to form a propeller for changing direction of the dough

A in the first receiving tank 22 so that the dough A in the guide hole 26 is fed into the path 23 continuously.

A food output unit 50 (referring to Fig. 4) with a cylindrical food 90 includes the following elements (referring to Fig. 4).

5        A main tube 51 has a left inlet 52 and a right inlet 52 and a longitudinal through hole 56.

A middle tube 60 has a longitudinal through hole 62 and a lateral inlet 63. The middle tube 60 is engaged to the longitudinal through hole 56 of the main tube 51.

10        An inner tube 65 has a longitudinal through hole 651 and is engaged to the longitudinal through hole 62 of the middle tube 60.

An inner circular path 652 is formed between the inner tube 65 and the middle tube 60; a cylindrical second guide unit 69 is connected to an upper opening of the inner tube 65; an inner wall of  
15 the inner tube 65 is installed with convex strips 653 and concave portions 654.

An inner material guiding nozzle 66 has a longitudinal inner material guiding holes 661. The inner material guiding nozzle 66 is firmly secured to a lower opening of the middle tube 60.

20        An outer material guiding nozzle 68 has a longitudinal outer material guiding hole 681 firmly secured to a lower opening of the longitudinal path 56 of the main tube 51. An outer circular path 682 is formed between the inner material guiding nozzle 66 and the outer material guiding nozzle 68.

25        The second screw propeller 70 having blades 72 is pivotally

connected to the second guide unit 69 and the longitudinal path 651 of the inner tube 65. The stuffing B is filled into the second guide unit 69. Then the stuffing B is pushed to the output end of the inner tube 65 by the second screw propeller 70 so as to be as an inner layer material 91 of the cylindrical food 90 (referring to Fig. 8).

In the present invention, the dough A is fed into the left and right inlets 52, 54 of the main tube 51 from the two paths 32. The dough A will collide horizontally to the wall of the middle tube 60. Thus the moving direction of the dough A is changed to a longitudinal direction so that the dough A moves longitudinally in the longitudinal path 56 of the main tube 51. Then the dough A passes through the outer circular path 682 to be outputted so as to be as an outer layer material 92 of the food product of the cylindrical food 90.

Part of the dough A horizontally passes through the transversal inlet 63 of the middle tube 60 and collides an outer wall of the inner tube 65. Then the dough A is guided by the inner circular path 652 and outputted so as to be as a middle layer material 93 of the cylindrical food 90. Thus the three layers of the cylindrical food 90 are formed.

Referring to Figs. 12 and 13, in above said device, the inner wall of the inner tube 65 is formed with a plurality of convex strips 653 and a plurality of concave portions 654.

A disk seat 75 is a rotary shaft 751 at a center thereof. The disk seat 75 is installed above the inner tube 65. A guide hole 752 is installed on the disk seat 75. The guide hole 752 is communicated

to the longitudinal path 651 of the inner tube 65.

A rotary disk 76 with a plurality of material guide holes 761 therein is passed by the rotary shaft 751. When the rotary disk 76 rotates, one of the material guide hole 761 will align to one guide  
5 hole 752 of the disk seat 75.

An air pressure cylinder 77 is installed above the material guide hole 761. The piston 771 of the air pressure cylinder 77 enters into the longitudinal path 651 from the material guide hole 761 and the guide hole 752 so as to displace between an upper extreme point and a  
10 lower extreme point.

From above mentioned feature, a cut device 80 is installed below the output device 50. The cylindrical food 90 enters into a central hole 82 of the cut device 80. The cut device 80 has a plurality of knives 84 which can seal the central hole 82 so as to cut of the  
15 cylindrical food 90 so as to form a plurality of ball-like foods 95. The ball-like foods 95 will fall to a transfer belt 98 for being outputted. The ball-like food 95 has an inner layer material 91, a middle layer material 93, and an outer layer material 92.

From above said features, the inner walls of the two guide units  
20 10 are installed with a plurality of line shape concave portions 14 so as to drive the dough A to move downwards in the two guide units 10 so that the stuffing B moves smoothly.

From above mentioned features, the bottoms of the second receiving tank 25 and first receiving tank 22 have a stepped  
25 difference L so that the dough A in the second receiving tank 25 can



be transferred to the first receiving tank 22 rapidly.

In the present invention, the stuffing B can be powdered stuffing or particle stuffing B1.

5 An angle  $\Theta$  between an extension line S along the path 23 and an extension line S1 of the second receiving tank 25 is between 90 to 130 degrees.

Referring to Figs. 1 and 3, the flexible and flowable dough A is placed in the two guide units 10. The soft stuffing B is placed in the guide unit 69. The screw propellers 11, 70 rotates so that the dough  
10 A in the two guide units 10 moves downwards. The dough A enters into the second receiving tank 25 (referring to Fig. 9). By design of the concave portions 14, 252 and the convex strips 251, the movement of the dough A is guided from the guide units 10 to the second receiving tank 25 so that the turbulent flows in the guide units 100  
15 and the second receiving tank 25 are reduced to minimum.

With reference to Figs. 2 and 3, two turbine pumps 28 are formed by a plurality of blades 281 which are movably connected to the insertion slots 283 of the rotary bush 282. The bush 282 can drive the blades 281 to rotate in the first receiving tank 22 with a position  
20 shift from the center so that the moving dough A in the second receiving tank 25 is further fed in a specific direction continuously. Then the dough A passes through the paths 23 to the main tube 51 from the inlets 52 and 54, as shown in Fig. 5. The bottoms of the first and second receiving tanks 22, 25 have an elevation difference L  
25 so that the dough A in the second receiving tank 25 can move toward

the first receiving tank 22. Referring to Fig. 8, the dough A into the right inlet 54 of the main tube 51 is extruded by the outer wall of the middle tube 60. Then the dough A moves to the outer circular path 682 along the longitudinal path 56 and is outputted from the lower outlet of the main tube 51 so as to be formed as the outer layer material 92 of the cylindrical food 90. The part of the dough A enters into the left inlet 52 moving in the outer circular path 682 along the longitudinal path 56 will mix with the part of the dough A inputted from the right inlet 54. Another part of the dough A enters into the transversal inlet 63, moves downwards along the inner circular path 652 and then is guided out from the lower outlet of the main tube 51 so as to be formed as a middle layer material 93 of the cylindrical food 90. Furthermore, in the present invention the longitudinal path 56 can be isolated from the transversal inlet 63.

The stuffing B is in the second guide unit 69 and screwedly moves forward by the screw propeller 70. The stuffing B moves downwards along the longitudinal path 651. By the convex strips 653 and the concave portions 654, the stuffing B will move along the longitudinal path 651 downwards.

When the stuffing B is guided out from the lower end of the inner tube 65, it will form as an inner layer material 91 of the cylindrical food 90. Then the inner layer material 91, middle layer material 93, and outer layer material 92 are formed by above mentioned process.

With reference to Figs. 8, and 9, the stuffing B of the present invention is not confined to be soft material (containing water).

Powdered stuffing B is allowable in the present invention. The dry powdered stuffing B (such as peanut powders) in the guide unit 69 is pushed by the screw propeller 70 so that the stuffing B will move downwards. Then by the linear convex strips 653 and the concave portions 654, the dry powdered stuffing B moves downwards along the longitudinal path 651. Finally, the stuffing B is formed as the inner layer material 91 of the cylindrical food 90. The guide of the stuffing B is stable and reliable.

Referring to Fig. 12, it is illustrated that the stuffing B is particle stuffing B. At this example, rotary shaft 751 drives the round rotary disk 76 to rotate on the fixed disk seat 75 through a length. Then the particle stuffing B are filled into the plurality of material guide holes 761. When the material guide holes 761 are aligned to the guide holes 752, the round rotary disk 76 will stop to rotate temporarily, as shown in Fig. 13. Then the air pressure cylinder 77 actuates so that the piston 771 moves from the upper extreme to the lower extreme. Thus the particle stuffing B (which can be particles of yolk or fruits) is pressed downwards to the distal end of the longitudinal path 651 so that the particle stuffing B will be formed as the inner layer material 91' of the cylindrical food 90, as shown in Fig. 14. When the piston 771 restores to the upper extreme, the rotary disk 76 will rotate through a length so that the piston 771 can move to the lower extreme again for filling stuffing B again. At this case, the concave portions 654 serve for causing the air in the inner tube 65 can be guided out along the concave portions 654 as the

piston 771 moves longitudinally. Thereby, the piston 771 can move smoothly. Thus the inner layer material 91' of the cylindrical food 90 is distributed discontinuously. Then the cylindrical food 90 is cut by the cut device 80. The pie food 90' or other foods with particle (solid) inner layer material 91' can be made (referring to Fig. 15).

With reference to Fig. 10, the cut device 80 is installed exactly under the output device 50. The cylindrical food 90 outputted from the output device 50 passing through the central hole 82 of the cut device 80, as shown in Fig. 11. The plurality of knives 84 in the cut device 80 will seal the central hole 82 so as to cut the cylindrical food 90 to be as ball-like foods 95 which then falls to the transfer belt 89 to be sent out. The ball-like food 95 has three layers.

The present invention is thus described, it will be obvious that the same may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the present invention, and all such modifications as would be obvious to one skilled in the art are intended to be included within the scope of the following claims.